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WELDED CONSTRUCTION

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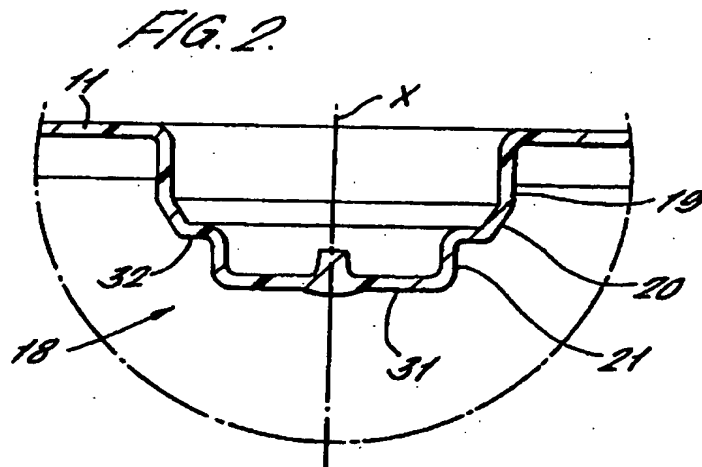
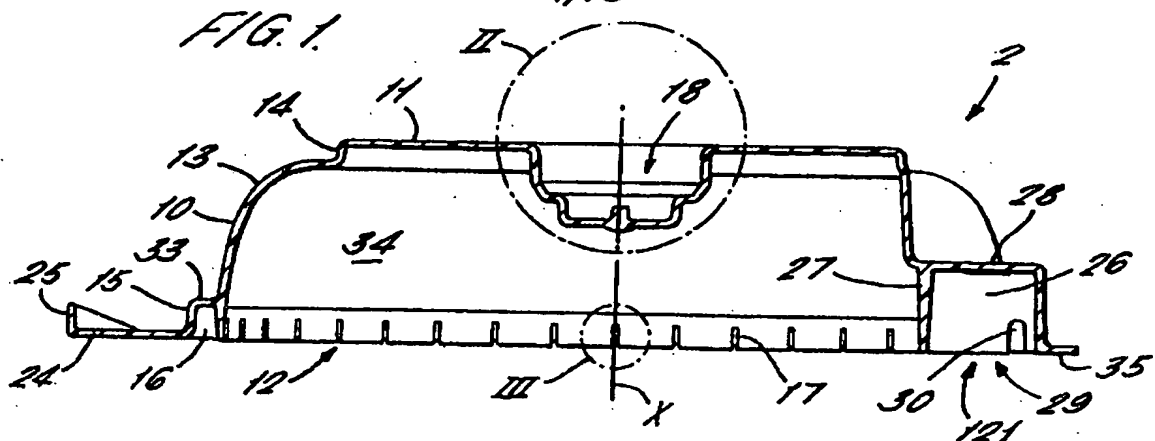
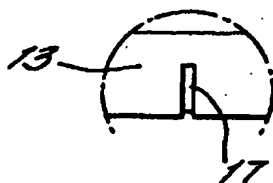
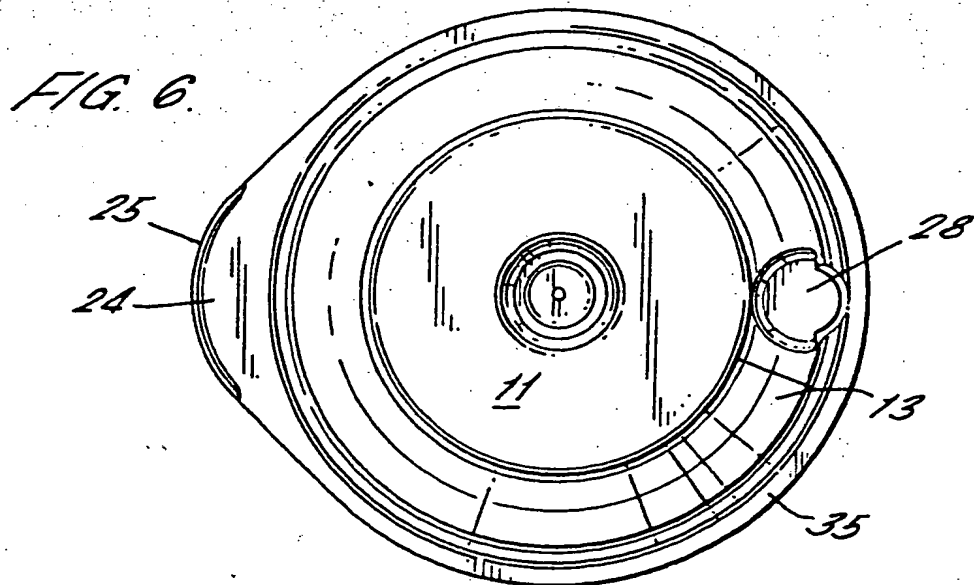
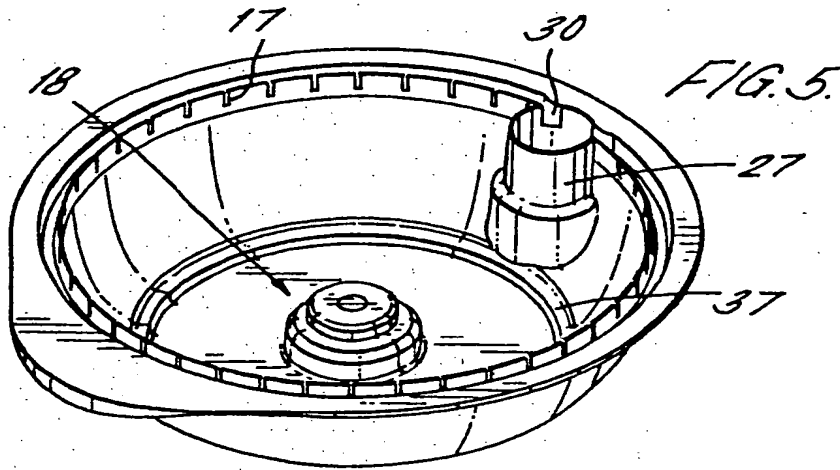
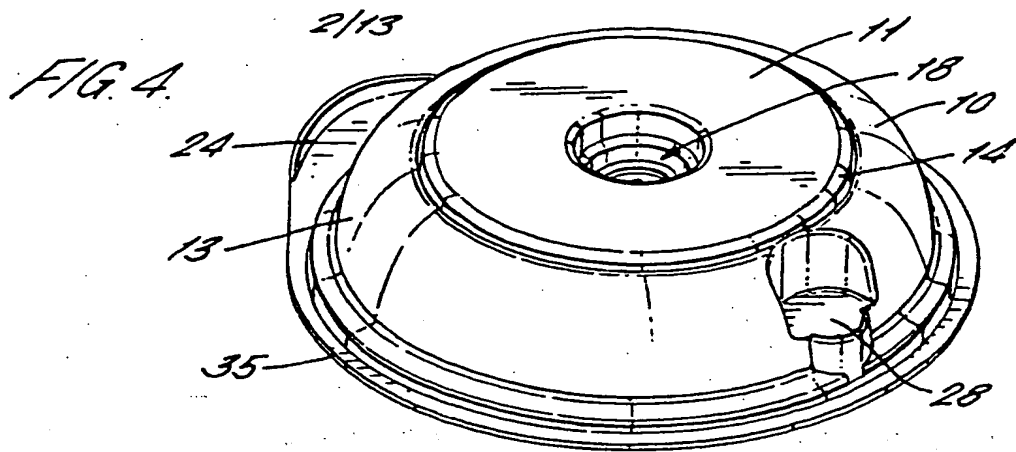


FIG. 3





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FIG. 7.3

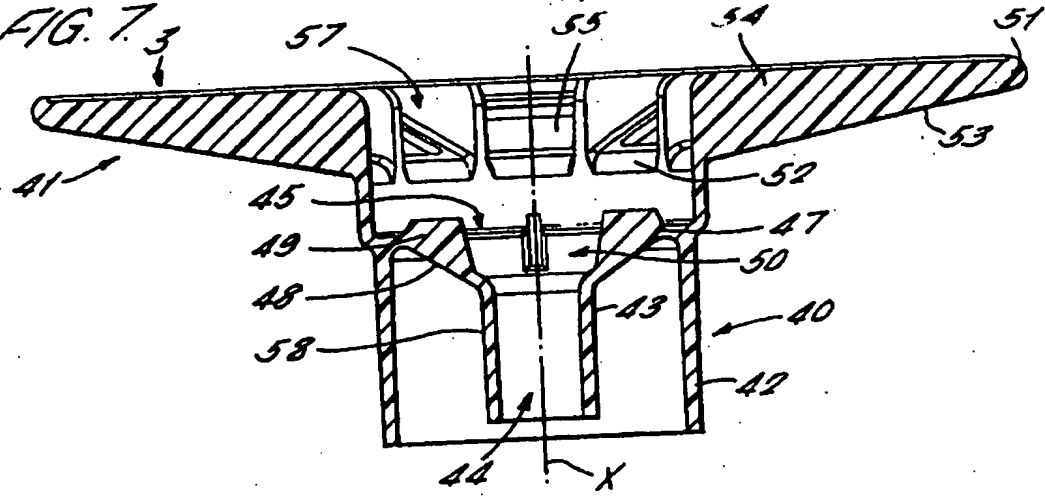


FIG. 8.

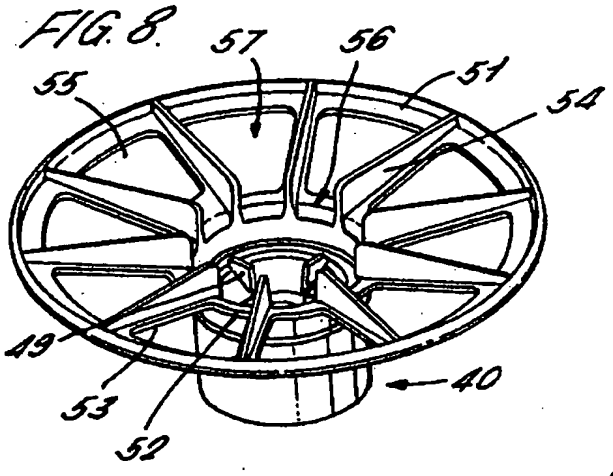


FIG. 9.

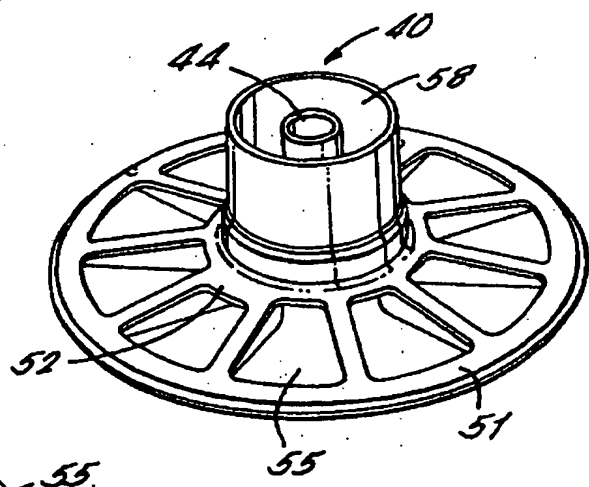
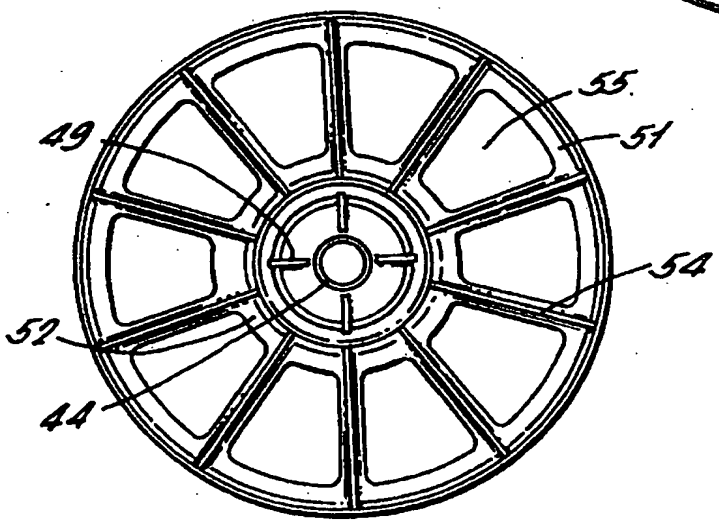
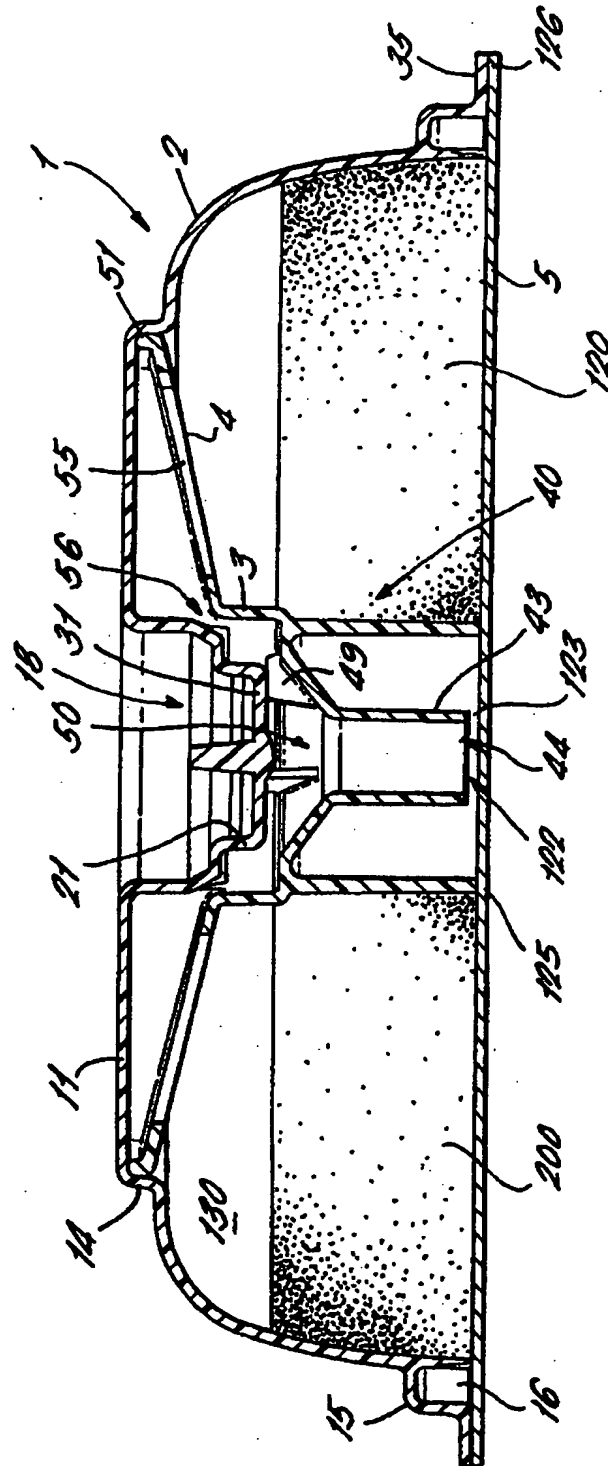


FIG. 10.



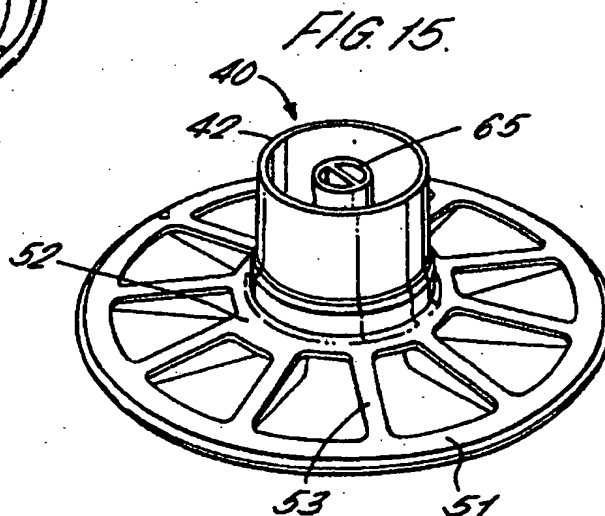
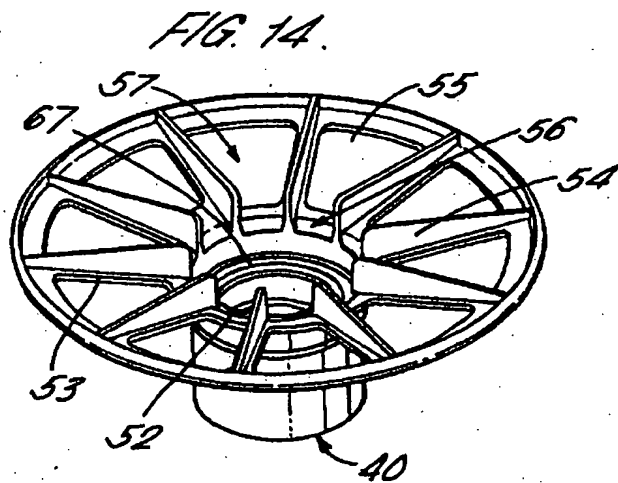
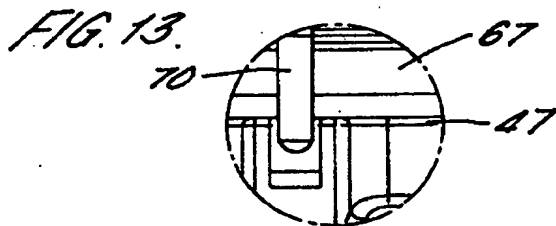
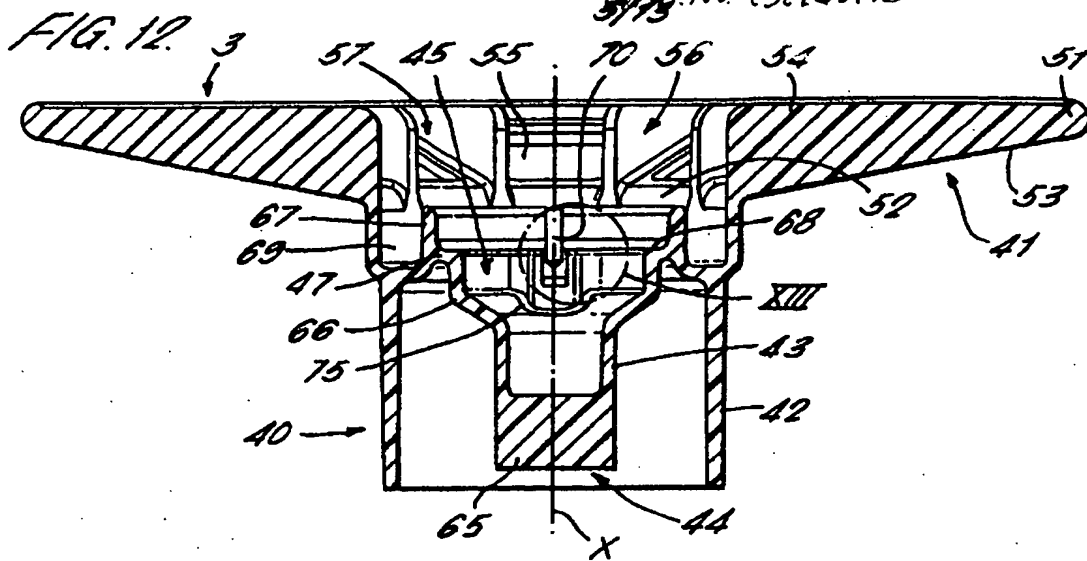
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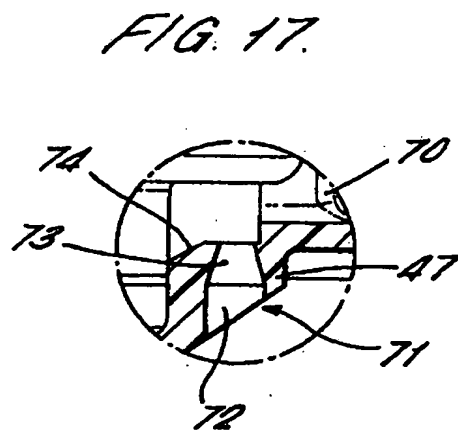
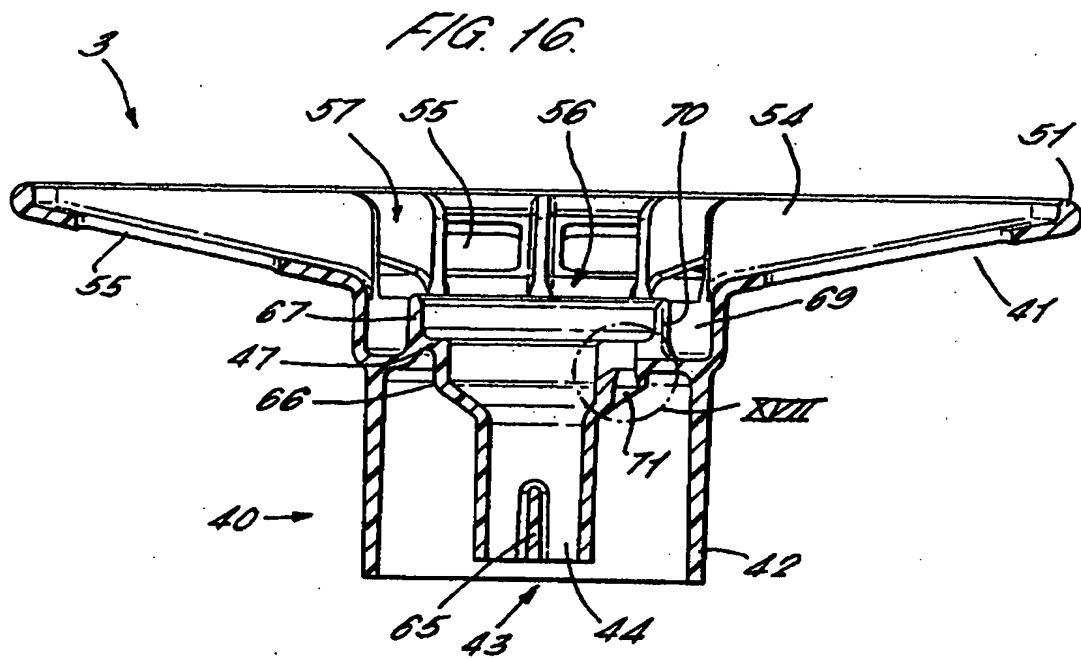


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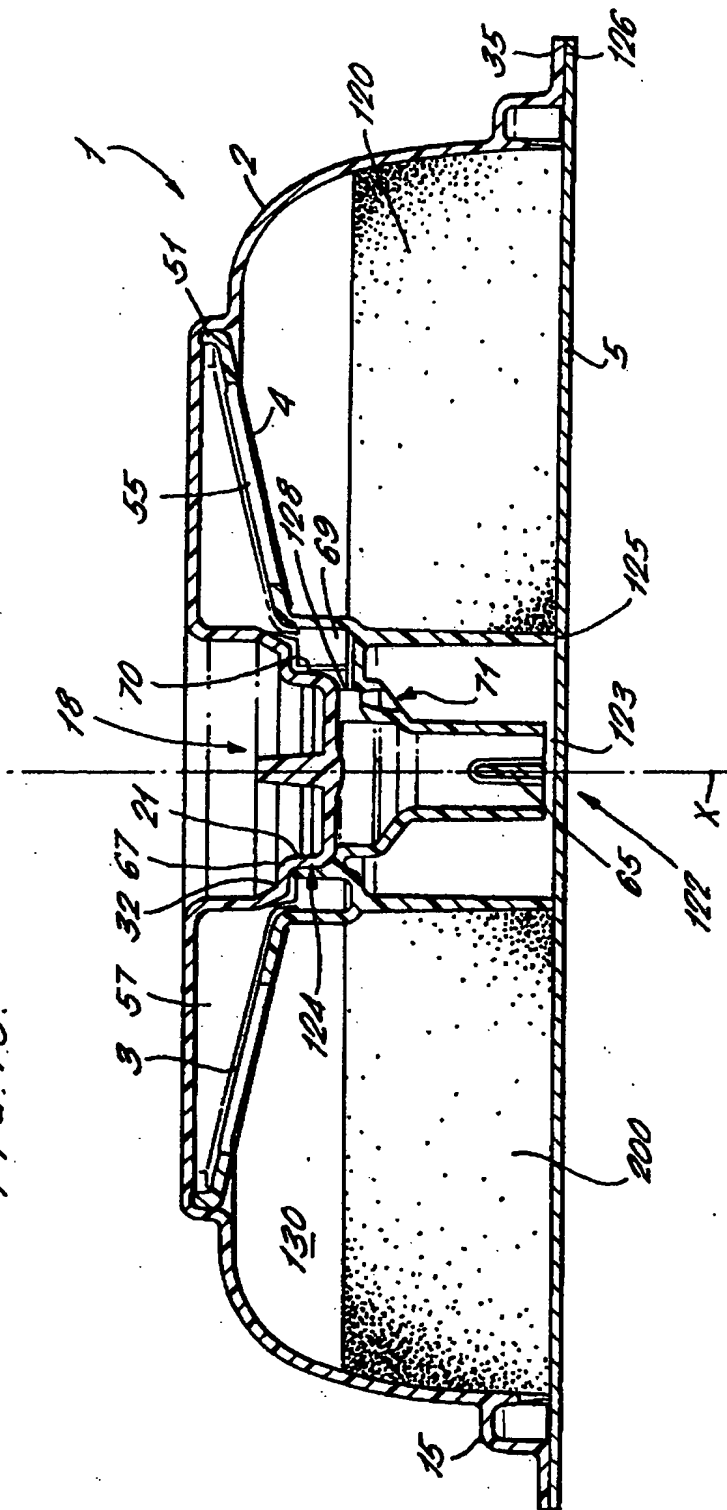
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FIG. 18.



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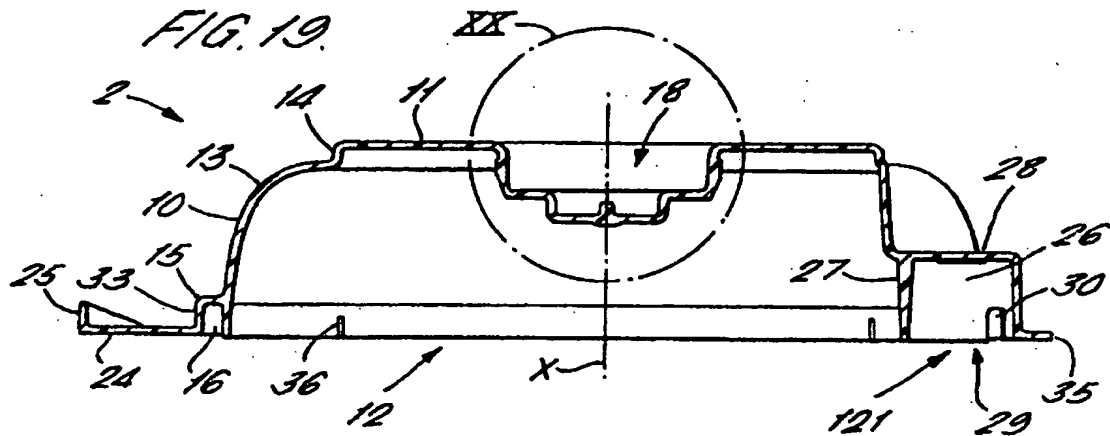
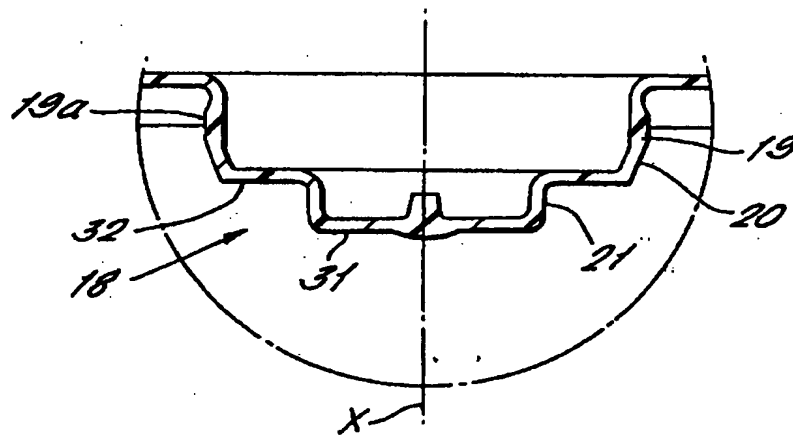


FIG. 20.



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FIG. 21.

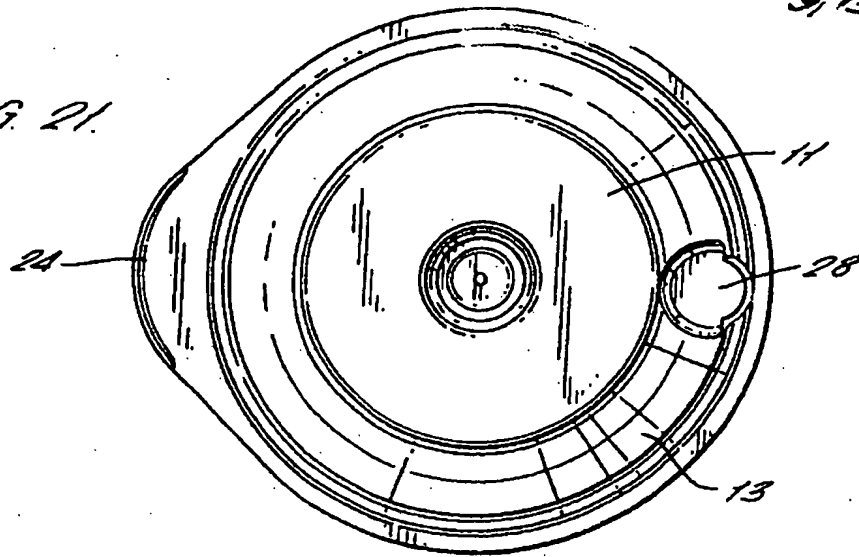


FIG. 22.

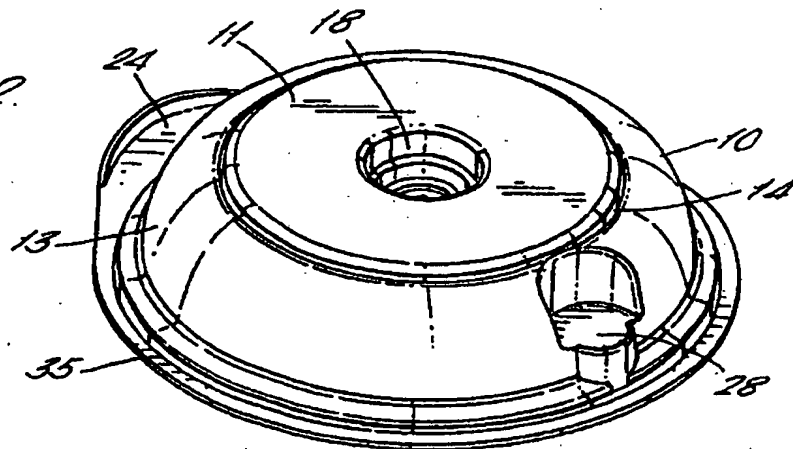
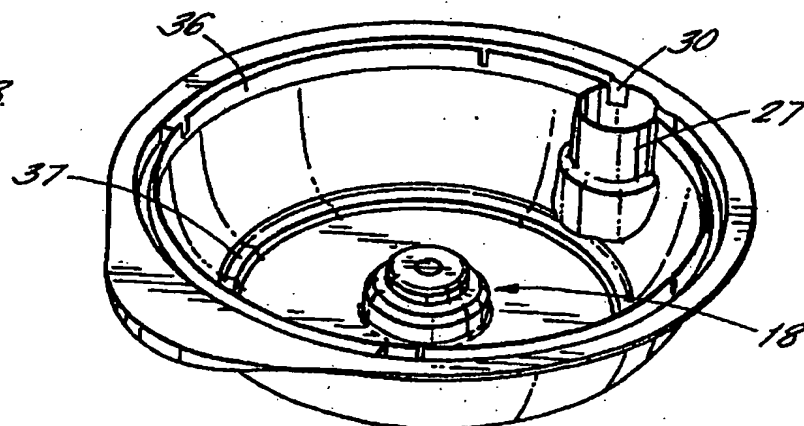


FIG. 23.



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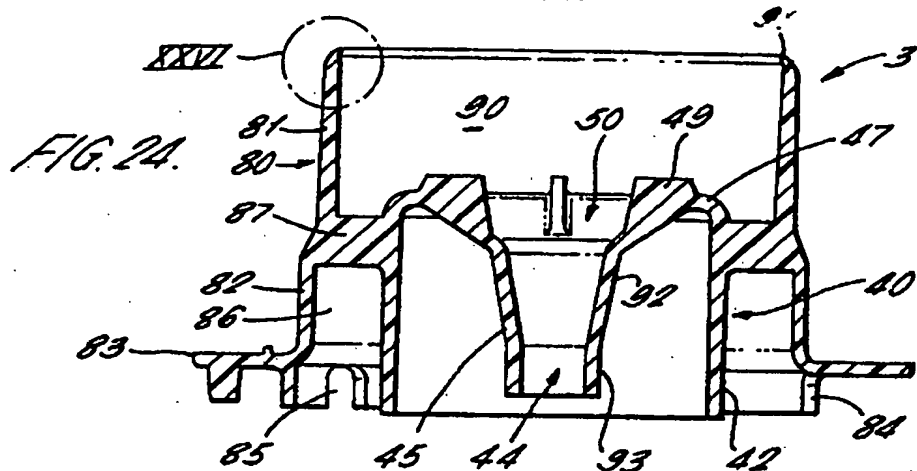


FIG. 25.

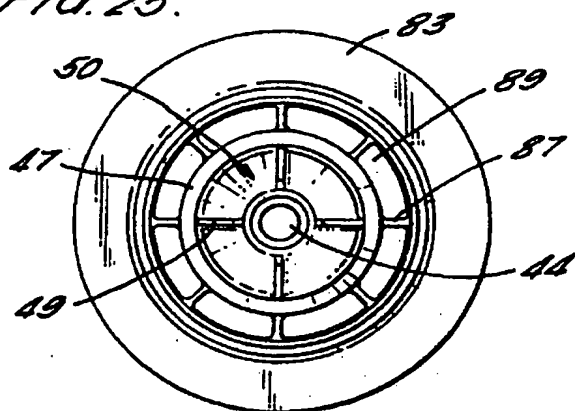


FIG. 26.

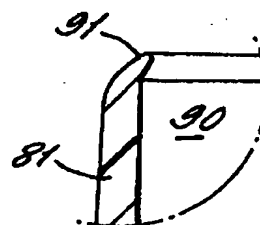


FIG. 27.

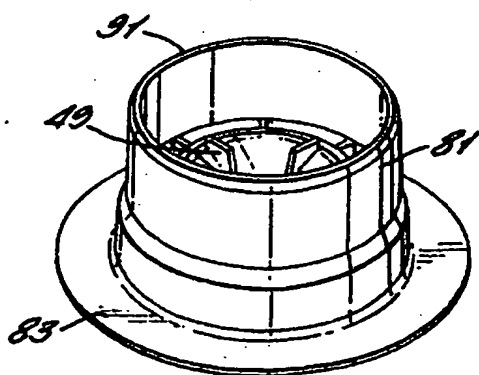
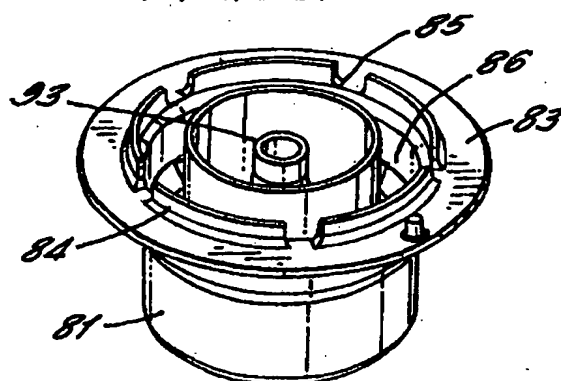


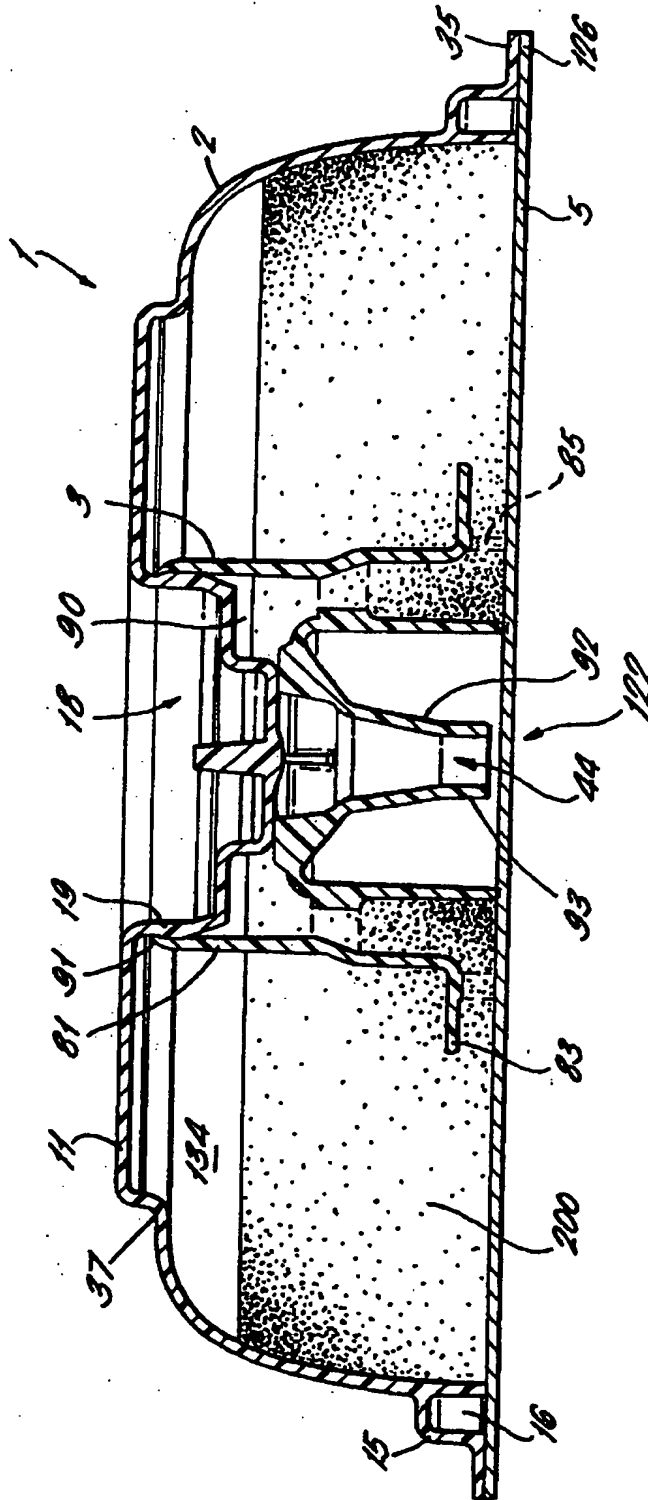
FIG. 28.



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FIG. 29



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FIG. 30.

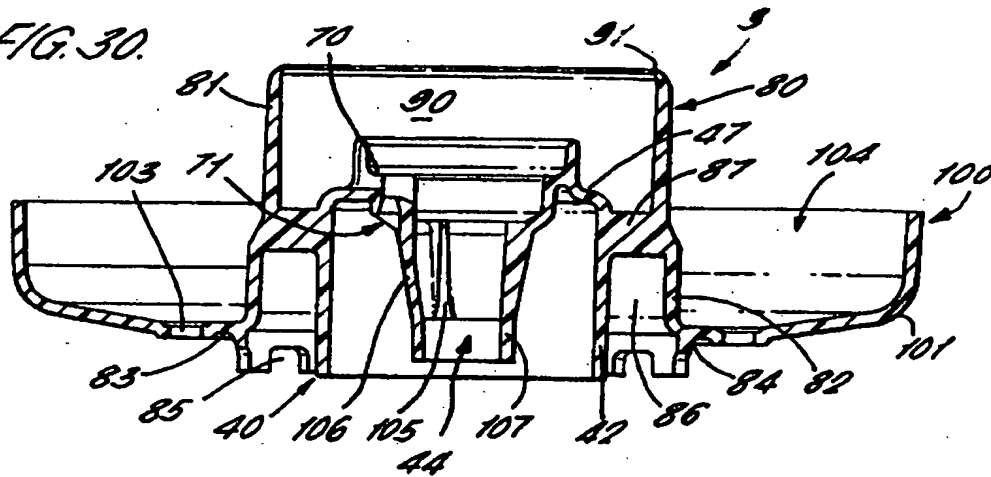


FIG. 32.

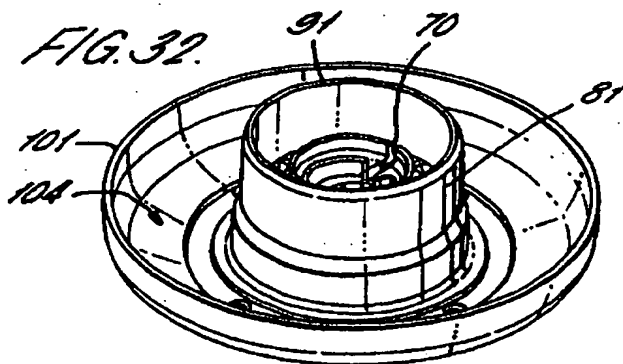


FIG. 31.

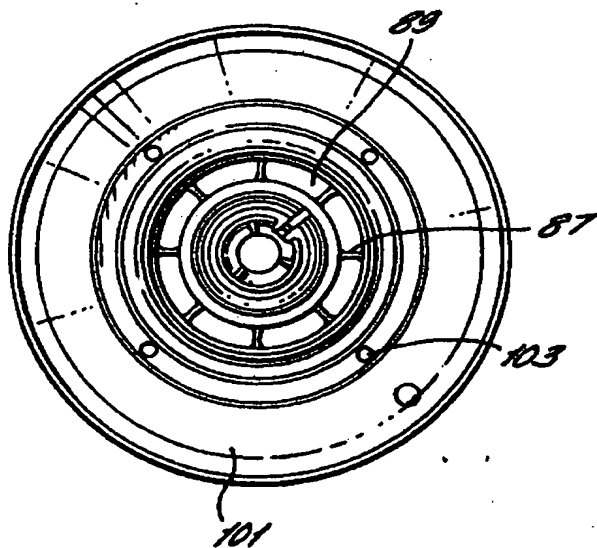
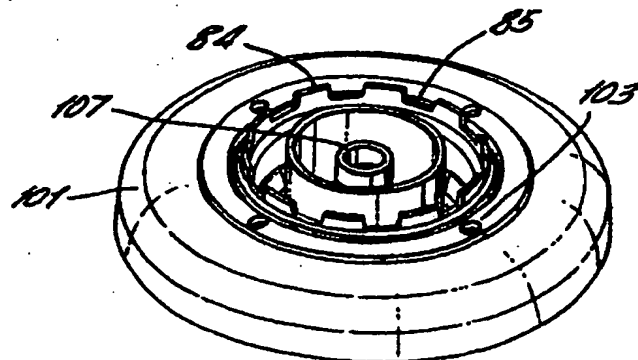


FIG. 33.



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FIG. 34.

